



Surface Enhancer for Minus Slump Concrete Mix

Product Information

Friction Block is a surface component used in the manufacture of concrete block, as well as in Portland cement brick, concrete pavers and concrete pipe. **Friction Block** is recommended for use in all Portland cement concrete mixes regardless of aggregate size and weight.

Benefits

- Sharper more defined edges and corners, resulting in less chipping and culls.
- Reduced wear on mold-boxes and mixer parts, producing a faster cycle time.
- Uniform texture and color.
- Improves density, thus improving the durability, while lowering the rate of absorption.
- Improved surface finish, or swipe, especially with gap-graded aggregates by creating a mix that will assist in closing the final surface.

Recommendations

Friction Block is recommended for all sizes of lightweight, medium-weight and heavyweight block, pavers and concrete pipe that utilize minus slump and/or low slump or mortar.

Dosage

Recommended dosage rate is 2 to 8 fluid ounces per 100 pounds of cementitious material, depending on the surface texture desired.

Trial mixes are suggested in order to determine the approximate dosage for optimum product performance

Directions for use

Friction Block should be added to the concrete mix before adding the Portland cement.

Packaging and Storage

Friction Block is available in 1 gallon and 5 gallon pails, 55 gallon drums, 250 gallon totes and in bulk. Keep **Friction Block** from freezing. If frozen, thawing and re-mixing thoroughly can restore **Friction Block's** properties.

Product Data Sheets and Material Safety Data Sheets (MSDS) for **Friction Block** are available on request.



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